



# CERTIFICATE



This is to certify that

## KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains an Energy Management System.

Scope:

Manufacturing of high-precision springs and high-precision parts

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 50001 : 2018

Certificate registration no.	004795 EMSt21
Date of revision	2025-06-24
Valid from	2025-06-29
Valid until	2028-06-28
Date of certification	2025-06-05

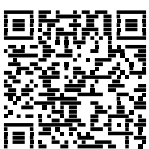


DQS GmbH

DQS IS A MEMBER OF



Guido Eggers  
Managing Director





Annex to certificate  
Registration no.: 004795 EMSt21

## KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

### Location

### Scope

004795  
KERN LIEBERS GmbH & Co. KG  
Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

Manufacturing of high-precision springs and high-precision parts

070215  
Kern-Liebers Textile GmbH  
Dr. Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

Manufacturing of high-precision springs and high-precision parts

004794  
KERN LIEBERS Schwabmünchen GmbH  
Hochfeldstraße 6-8  
86830 Schwabmünchen  
Germany

Manufacturing of high-precision springs and high-precision parts

004393  
KERN LIEBERS Villingen-Schwenningen GmbH  
Weidenstraße 15  
78054 Villingen-Schwenningen  
Germany

Manufacturing of high-precision springs

431425  
Bruker-Spaleck GmbH  
Robert-Bosch-Straße 15  
46397 Bocholt  
Germany

Manufacturing of high-precision springs

373567  
Kern Liebers Rieden GmbH  
Im Tal 22  
87669 Rieden  
Germany

Manufacturing of high-precision springs and high-precision parts



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## KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35  
78713 Schramberg  
Germany

### Location

### Scope

316223  
Kern Liebers Wuppertal GmbH  
Cronenfelder Straße 2a-4  
42349 Wuppertal  
Germany

Manufacturing of high-precision springs

31615554  
Kern Liebers Schalksmühle GmbH  
Jahnstraße 15  
58579 Schalksmühle  
Germany

Manufacturing of high-precision springs and  
high-precision parts