



CERTIFICATE



This is to certify that

KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains an Environmental Management System.

Scope:

Manufacturing of high-precision springs and high-precision parts

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

ISO 14001 : 2015

Certificate registration no.	004795 UM15
Date of revision	2025-06-24
Valid from	2025-06-05
Valid until	2028-06-04
Date of certification	2025-06-05

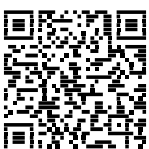


DQS GmbH

DQS IS A MEMBER OF



Guido Eggers
Managing Director





Annex to certificate
Registration no.: 004795 UM15

KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

Location

Scope

004795
KERN LIEBERS GmbH & Co. KG
Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

Manufacturing of high-precision springs and high-precision parts

070215
Kern-Liebers Textile GmbH
Dr. Kurt-Steim-Straße 35
78713 Schramberg
Germany

Manufacturing of high-precision springs and high-precision parts

004794
KERN LIEBERS Schwabmünchen GmbH
Hochfeldstraße 6-8
86830 Schwabmünchen
Germany

Manufacturing of high-precision springs and high-precision parts

004393
KERN LIEBERS Villingen-Schwenningen GmbH
Weidenstraße 15
78054 Villingen-Schwenningen
Germany

Manufacturing of high-precision springs

431425
Bruker-Spaleck GmbH
Robert-Bosch-Straße 15
46397 Bocholt
Germany

Manufacturing of high-precision springs

373567
Kern Liebers Rieden GmbH
Im Tal 22
87669 Rieden
Germany

Manufacturing of high-precision springs and high-precision parts



Annex to certificate
Registration no.: 004795 UM15

KERN LIEBERS GmbH & Co. KG

Dr.-Kurt-Steim-Straße 35
78713 Schramberg
Germany

Location

Scope

316223
Kern Liebers Wuppertal GmbH
Cronenfelder Straße 2a-4
42349 Wuppertal
Germany

Manufacturing of high-precision springs

31615554
Kern Liebers Schalksmühle GmbH
Jahnstraße 15
58579 Schalksmühle
Germany

Manufacturing of high-precision springs and
high-precision parts